



**BATTELLE**

# LANDFILL CONSTRUCTION AND OPERATIONS WORKSHOP

# LANDFILL CONSTRUCTION AND OPERATIONS WORKSHOP

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1	Importance of Proper Landfill Management	P. Ruesch
2	Landfill Construction Part I	M. Elizondo
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4	Landfill Operations Part I	M. Elizondo
5	Landfill Operations Part II	M. Elizondo
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7	LFG Utilization Technologies	J. Davila
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# Module No. 6 LFG Basics & GCCS

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# Content

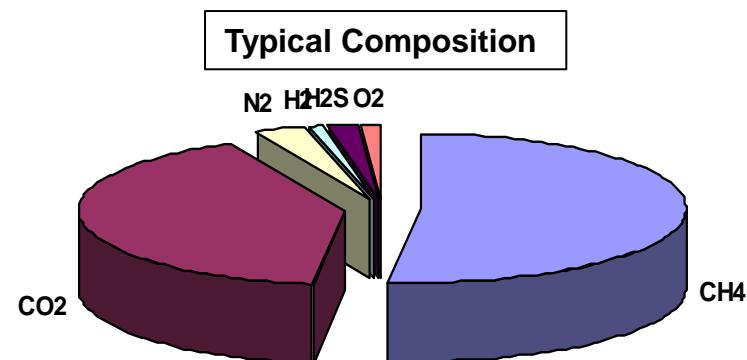
- Landfill Gas (LFG) basics
- Gas Control and Collection Systems (GCCS)

# LFG

- Produced by degradation of organic waste
- Amount & composition depends on waste characterization
- Increase in organic matter = increase in LFG generation
- LFG generation ends when degradation ends
- Potential energy source

# Typical Composition

- Methane ( $\text{CH}_4$ )
  - 50% - 60%
- Carbon Dioxide ( $\text{CO}_2$ )
  - 40% - 50%
- Non-Methane Organic Compounds (NMOCs)
  - Traces
- Heat value
  - 500 Btu/scf = 4166 kCal/Nm<sup>3</sup>
- Moisture content
  - Saturated



# Methane ( $\text{CH}_4$ )

- Colorless
- Odorless & tasteless
- Lighter than air
- Relatively insoluble in water
- Highly explosive
  - LEL = 5% in air
  - UEL = 15% in air

# Methane ( $\text{CH}_4$ )

Why is Methane a greenhouse gas (GHG)?

- Absorbs terrestrial infrared radiation (heat) that would otherwise escape back to space
- Methane as GHG is > 20x more potent by weight than  $\text{CO}_2$
- More abundant in atmosphere now than in past 400,000 yrs and 150% higher than in 1750

# LFG Generation Estimation

EPA's LANDGEM Model

$$\text{LFG Generation} = 2 k L_0 M e^{-kt}$$

where:

$k$  = Methane generation rate (1/yr)

$L_0$  = Methane generation potential ( $\text{m}^3/\text{ton}$ )

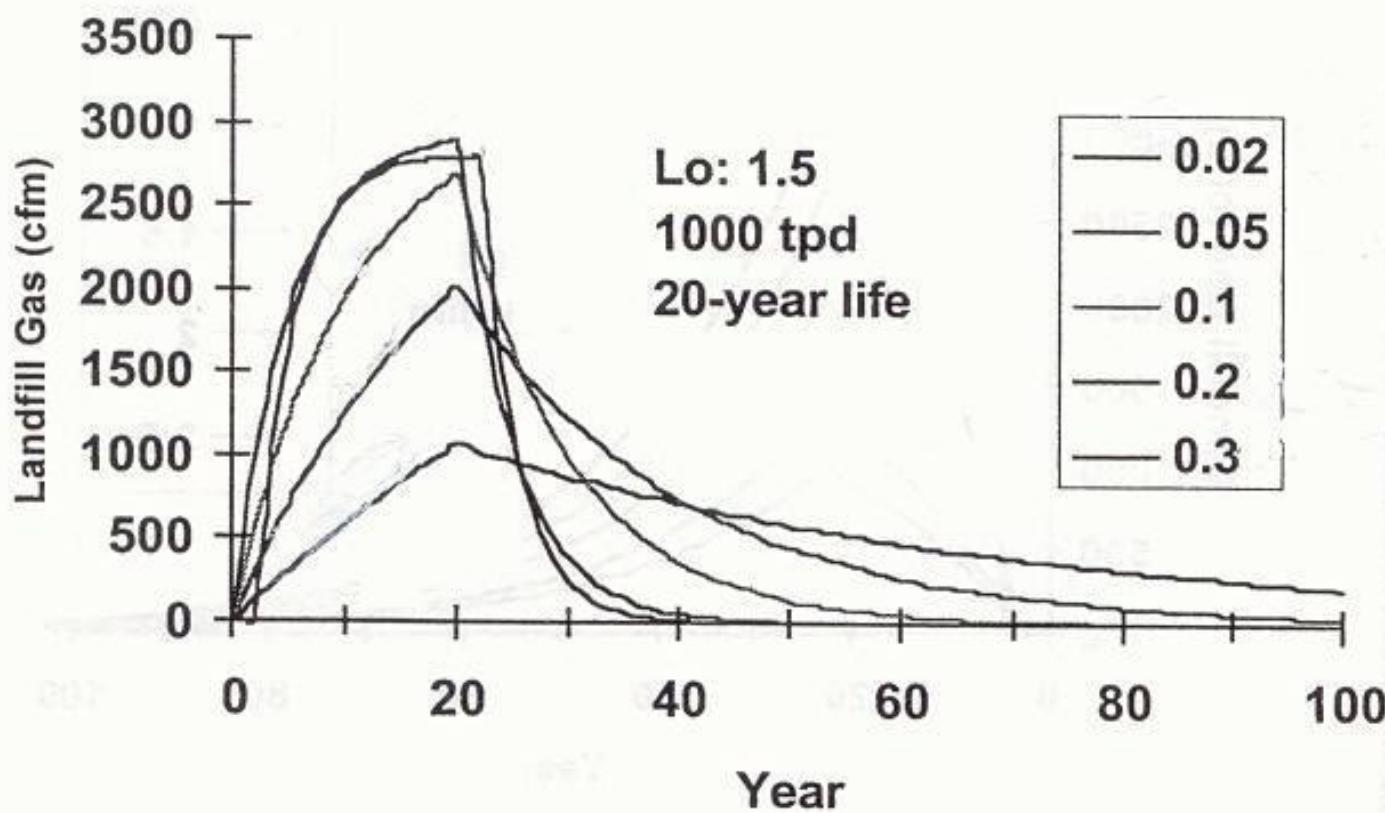
$M$  = Amount of waste disposed per year (tons)

$t$  = number of years (age) of waste (years)

# Value of 'k'

- “k” = Methane generation rate (units = 1/yr)
  - Waste fraction that decomposes and generates methane in 1 year
- Value of k is a function of moisture, nutrients, pH and temperature
- Typical range = 0.01 - 0.10

# Value of 'k'

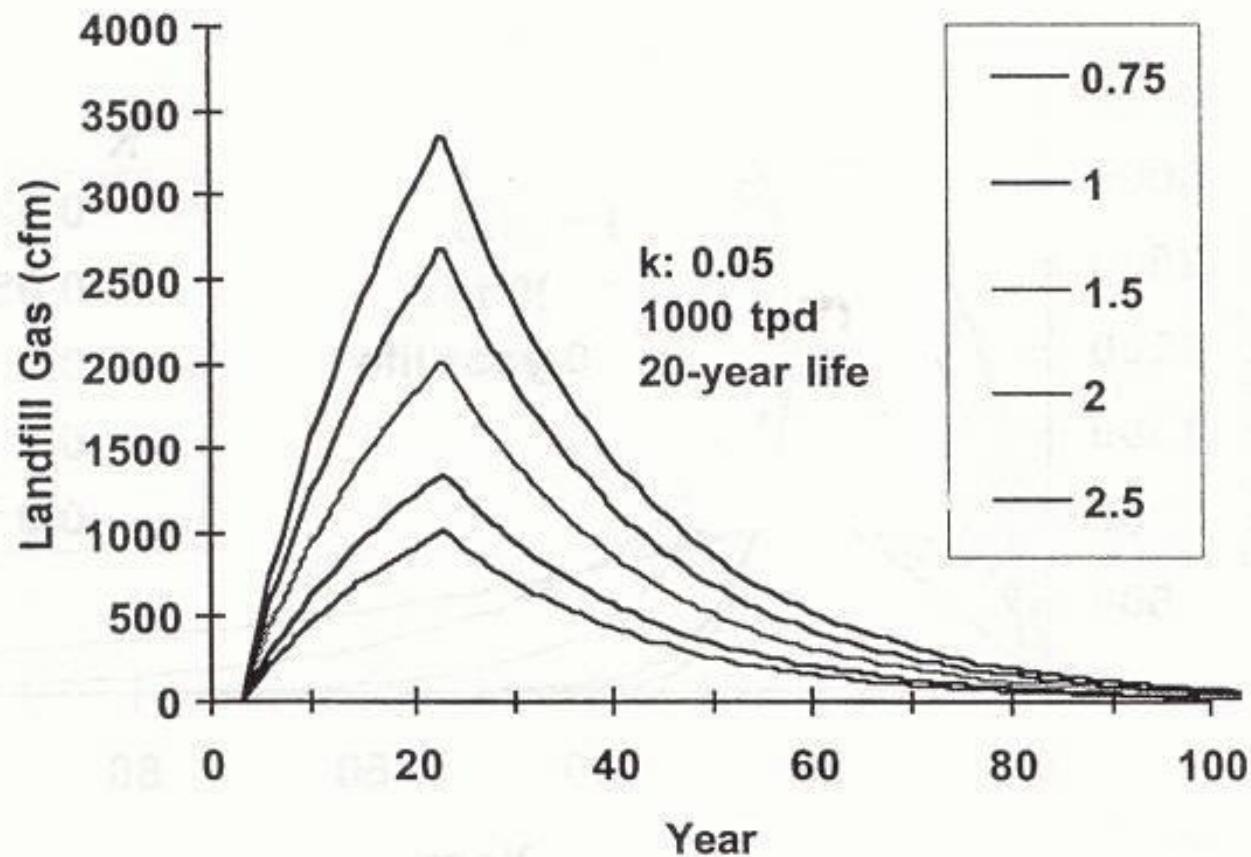


## Value of ' $L_0$ '

$L_0$  = Methane generation potential (units = m<sup>3</sup> of methane / ton of waste)

- Estimated amount of Methane that a ton of waste can generate in a period of time
- Function of the organic content on the waste
  - Low moisture content limits  $L_0$
- EPA estimates a value of 100 m<sup>3</sup>/ton in United States

# Value of $L_0$



# Variable 'M'

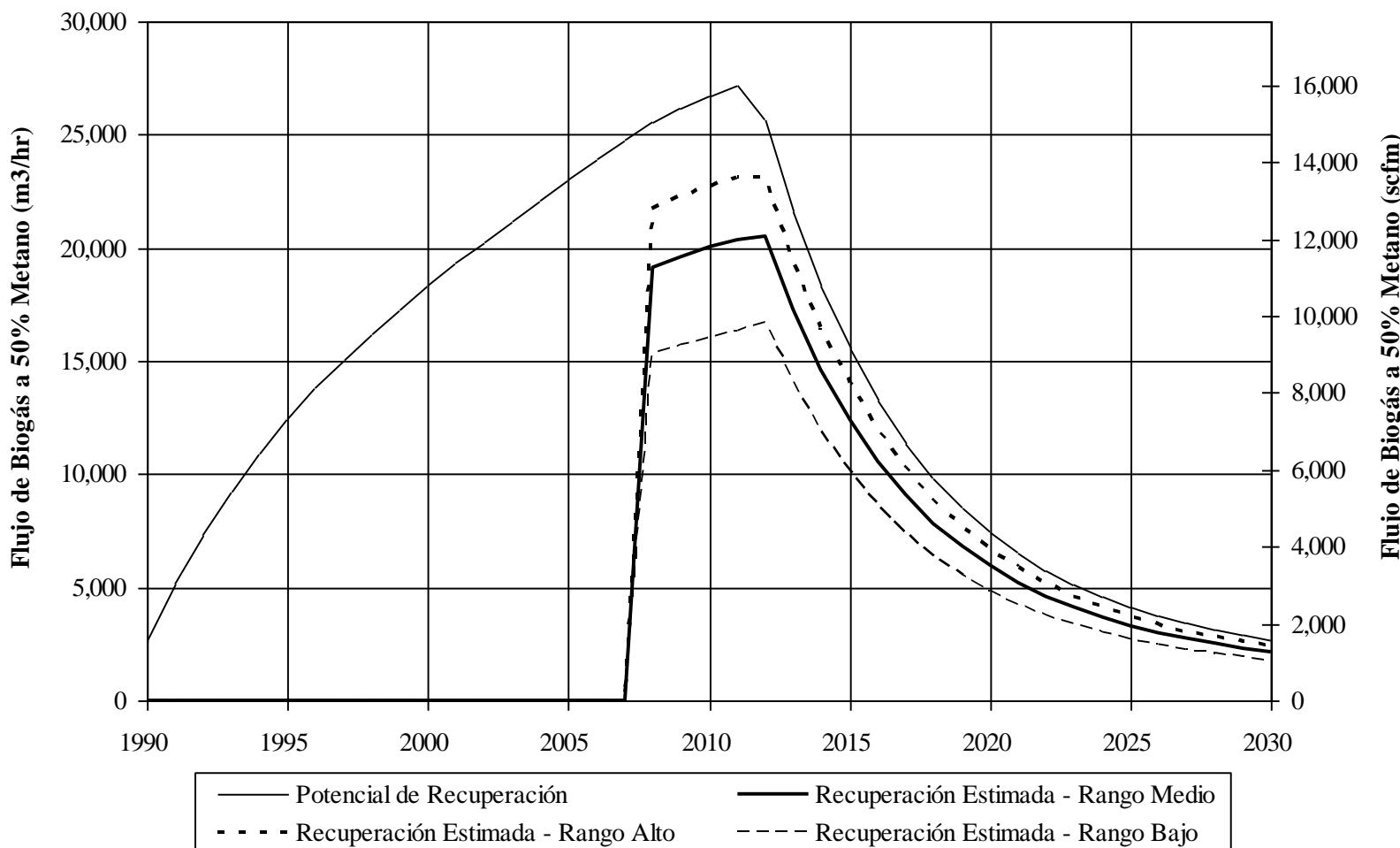
Mass of waste disposed each operational year. If only volume data is available, data can be converted to mass units. Consider the following:

- Available historical data – weights measure or estimated volumes
- Annual disposal rate to estimate future disposal
- Consider waste disposal decrease as it will impact LFG generation
- If disposal rates are derived from volume data, need to consider an in-situ density ~ 0.7 ton/m<sup>3</sup>

# Variable “t”

- The LANDGEM model assumes LFG does not generate in 1st year after disposal
- Model assumes maximum LFG generation in 2nd year after disposal

# LFG Recovery



# Estimated LFG Generation - Models

- US EPA
  - LandGEM (v.3.02)
  - LFG Colombian Model, 1.0
  - LFG Mexican Model, 2.0
  - LFG Ecuadorian Model
  - LFG Central American Model
- IPCC (IPCC 2006)
- GasSim (UK)
- Scholl Canyon Model

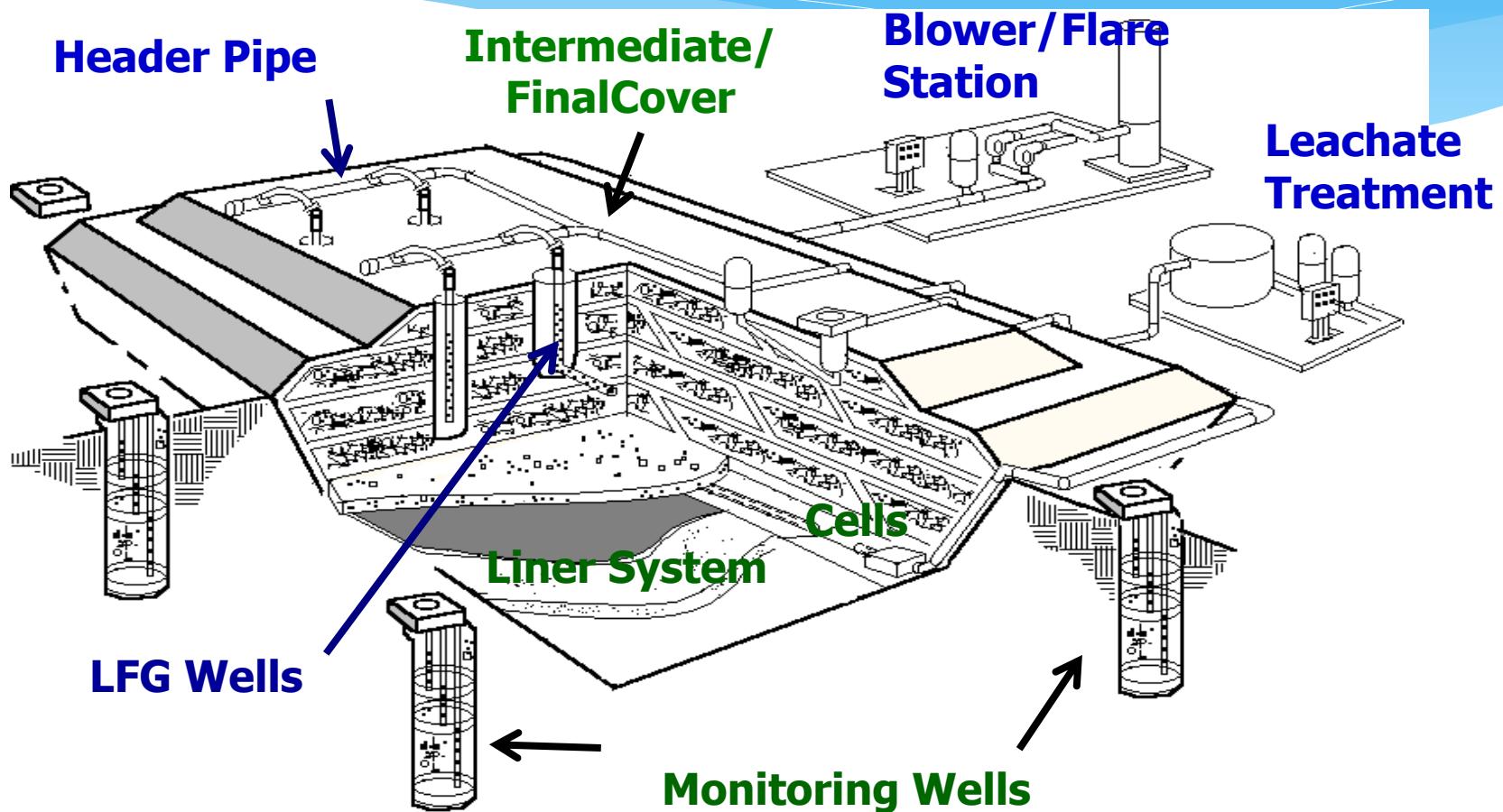
# Use of LFG Models

- LFG evaluations and projections
- Pre-feasibility studies
- LFG system design
- LFG utilization system design
- Compliance purposes

# Key Factors Affecting LFG Generation

- Amount of waste disposed per year
- Waste Composition
  - Organic waste content (decomposable fraction)
  - Moisture
  - Decomposition rate
  - Temperature
- Annual rainfall
- Operation & maintenance activities
  - Compaction
  - Daily cover
  - Leachate control
  - Final cover

# Landfill



# GCCS Objectives

- Migration control
- Odor control
- Emissions control
- Groundwater protection
- Landfill slope stability
- Energy recovery
- Compliance

# LFG Control and Collection

- Type of control
  - Passive
  - Active
- Monitoring system and LFG control at site perimeter



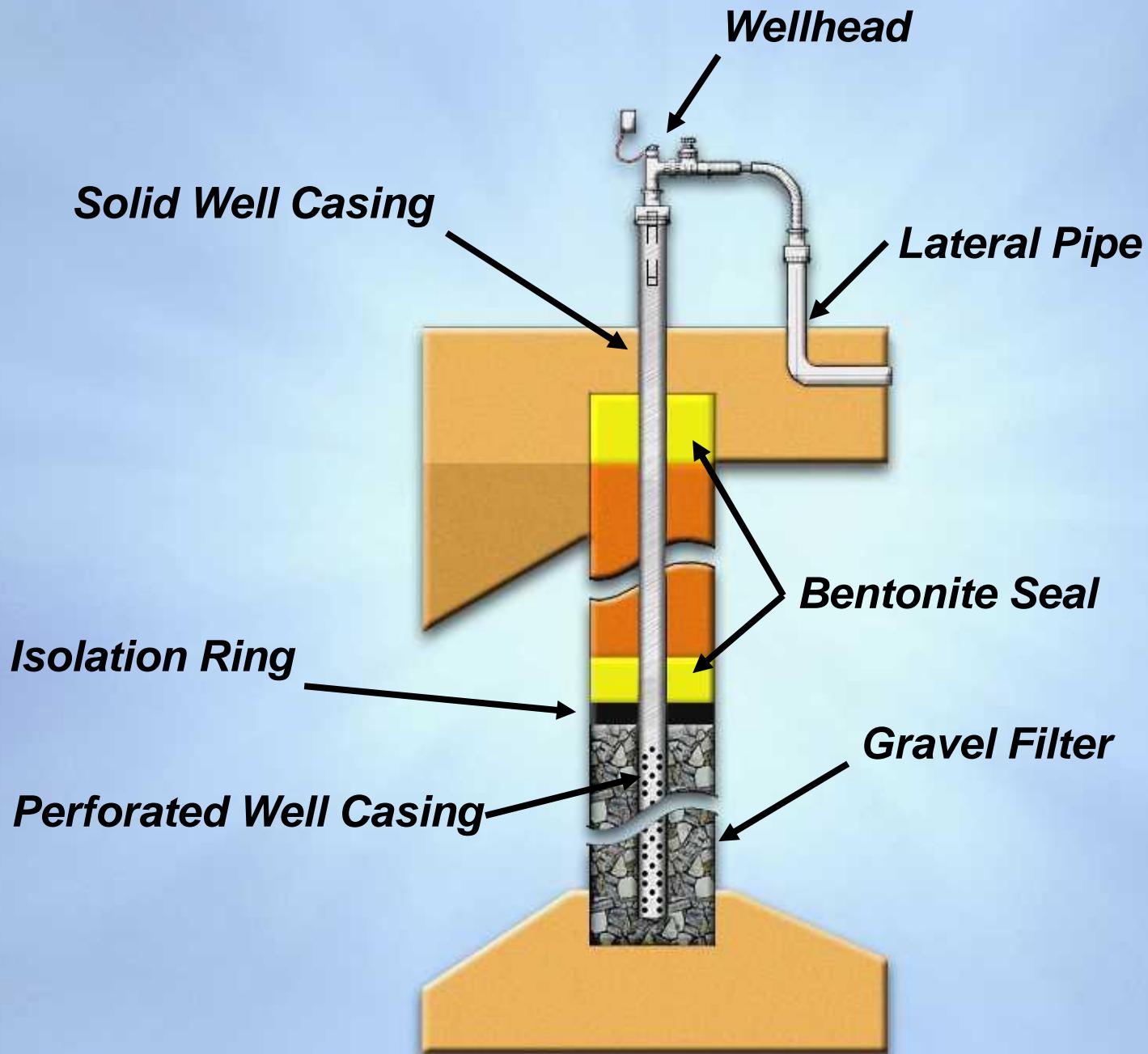
# GCCS Main Components

- LFG extraction points
  - Vertical
  - Horizontal collectors
- Wellhead
- Lateral pipes
- Condensate traps
- Header pipe
- Condensate sumps
- Blower/flare station

# Vertical Extraction Wells

- Most common approach
- Installed in closed, waste-filled areas
- Preferable on waste depth > 10m





# Vertical Well Examples

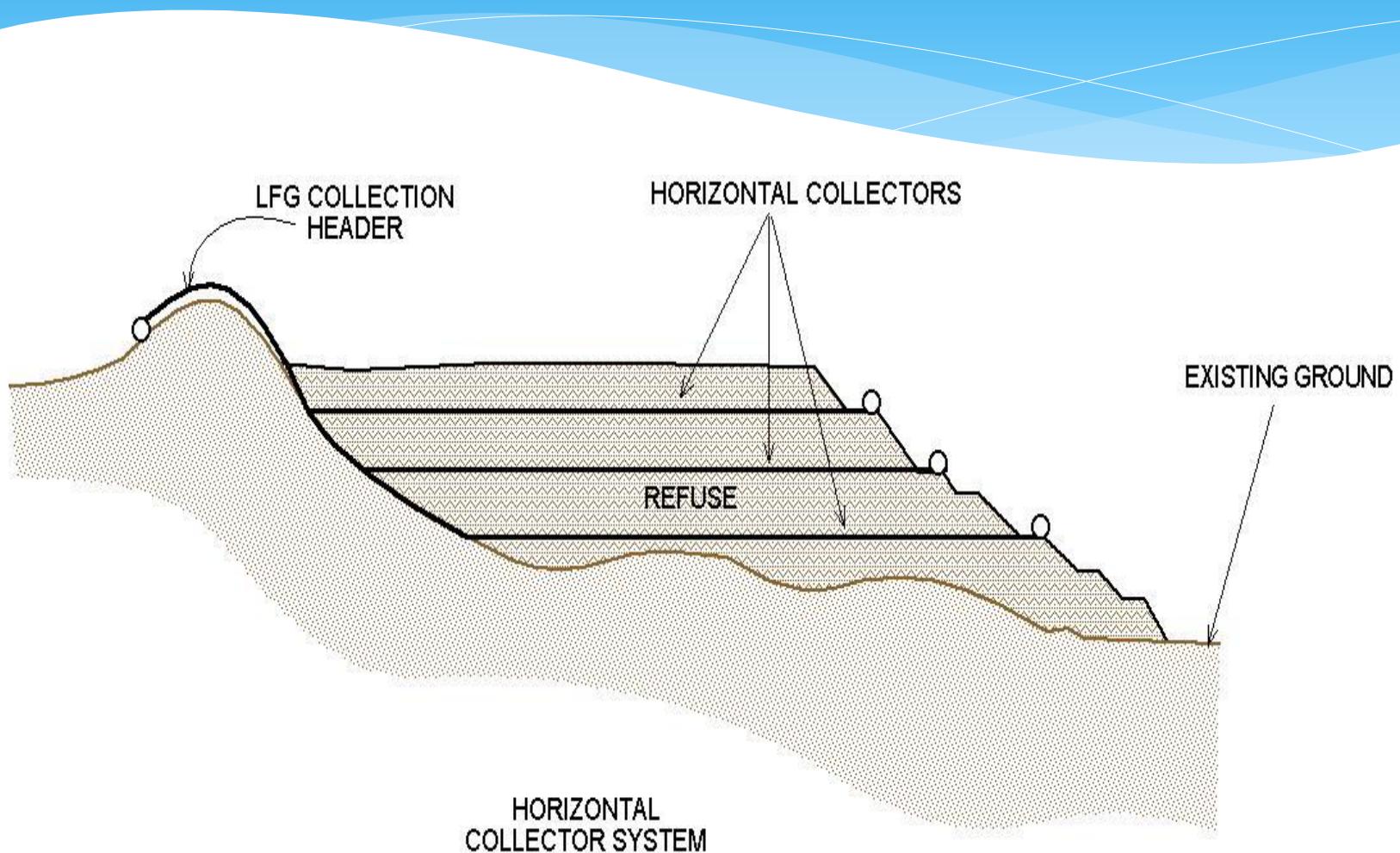


# Horizontal Collectors

- Alternative approach in:
- Areas with shallow waste depths
- Filled areas that are closed or capped
- May be placed in active disposal areas
- Sites with elevated leachate levels
- Can install at different depths while landfill operations are advancing



# Horizontal Collectors - Typical Arrangement



# Wellhead



Valve



Pressure

Temperature

Monitoring Ports

# Lateral Pipe



# Header Pipe



# Condensate

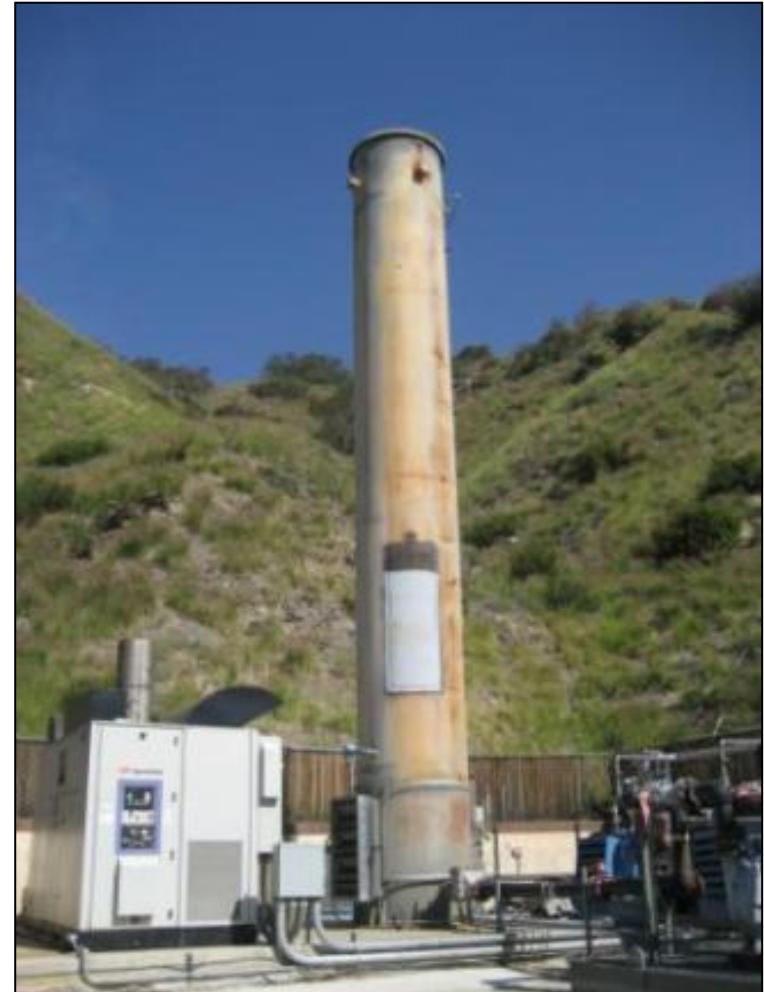
- Liquid product of LFG moisture condensation cause by change on temperature, velocity or direction
- If not managed correctly:
  - Inundates wells
  - Reduces/prevents suction
  - Obstructs
  - Increases operational costs

# Condensate Sump

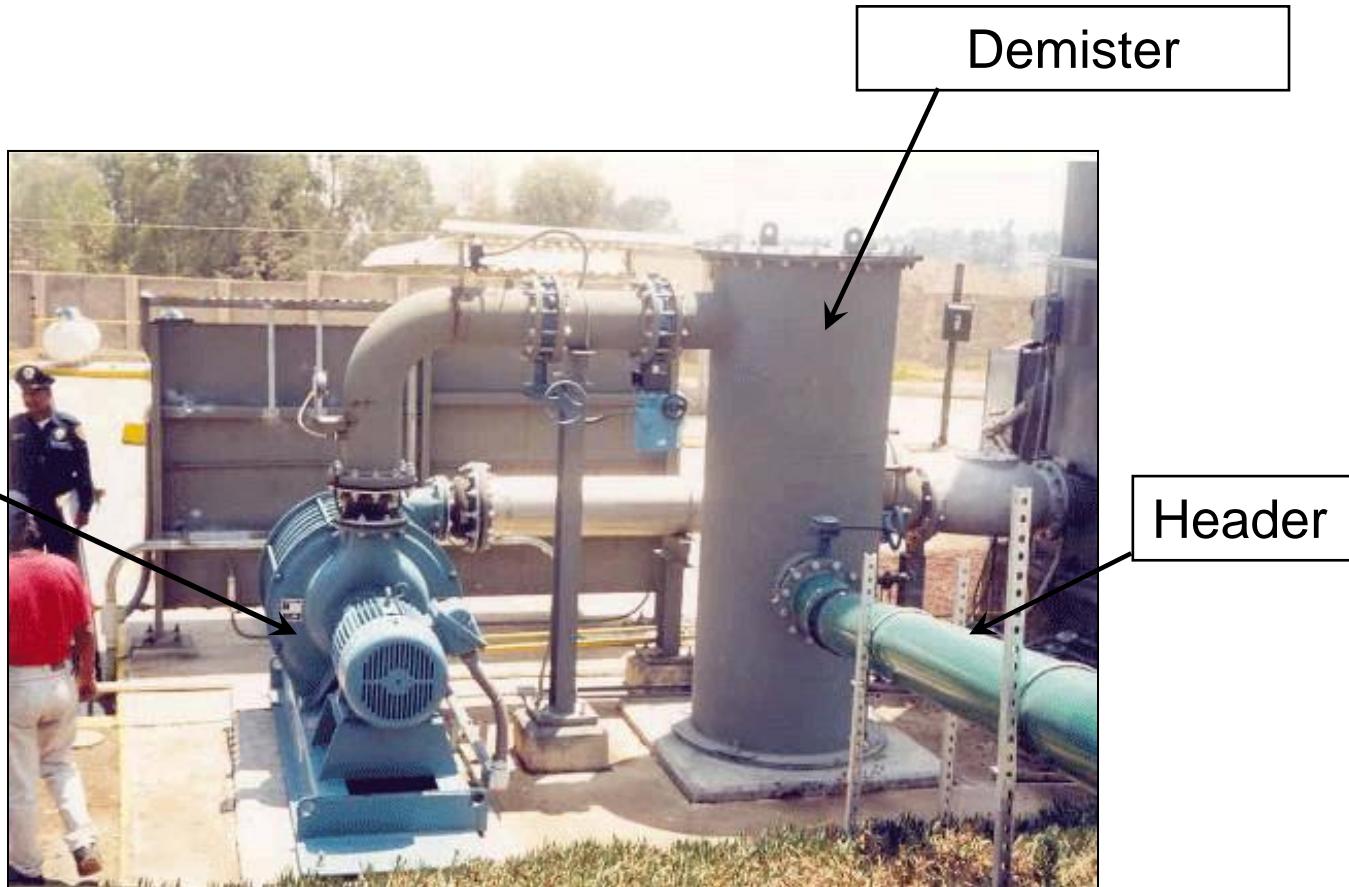


# Blower/Flare Station

- Demister
- Blower
- Flare
- Controls
- Monitoring system



# Components



# Main Components



# Main Components



Condenstate  
Sump



Control Panel



Monitoring  
System

# Flare Types



Enclosed



Candlestick

# Additional Info

- USA EPA
  - [www.epa.gov/lmop](http://www.epa.gov/lmop)
- International Solid Waste Association
  - [www.iswa.org](http://www.iswa.org)
- World Bank
  - <https://documents.albankaldawli.org/ar/publication/documents-reports/documentdetail/954761468011430611/handbook-for-the-preparation-of-landfill-gas-to-energy-projects-in-latin-america-and-the-caribbean>

# LFG Models

- LandGEM (v.3.02) – EPA
  - <http://www.epa.gov/ttn/catc/products.html#software>
- LFG Colombian Model 1.0 – EPA
  - <http://www.epa.gov/lmop/international/tools.html#a08>
- LFG Ecuadorian Model – EPA
  - <http://www.epa.gov/lmop/international/tools.html#a03>
- LFG Centro American Model – EPA
  - <http://www.epa.gov/lmop/international/tools.html#a01>
- LFG Mexican Model, 2.0 – EPA
  - <http://www.epa.gov/lmop/international/tools.html#a04>
- IPCC Model (IPCC 2006),
  - <http://www.ipcc-nwgip.iges.or.jp/public/2006gl/vol5.html>
- GasSim (UK), <http://www.gassim.co.uk/>
- Scholl Canyon Model

# Thank You

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