SECTION 23 05 53 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Equipment labels.
2. Warning signs and labels.
3. Duct labels.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:
1. Material and Thickness: Brass, 0.032-inch (0.8-mm) minimum thickness, with predrilled or stamped holes for attachment hardware.
2. Letter and Background Color: As indicated for specific application under Part 3.
3. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch (64 by 19 mm).
4. Minimum Letter Size: 1/4 inch (6.4 mm) for name of units if viewing distance is less than 24 inches (600 mm), 1/2 inch (13 mm) for viewing distances of up to 72 inches (1830 mm), and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
5. Fasteners: Stainless steel rivets or self-tapping screws.
6. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

2.2 DUCT LABELS

A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch (3.2 mm) thick, and having predrilled holes for attachment hardware.

B. Letter and Background Color: As indicated for specific application under Part 3.

C. Maximum Temperature: Able to withstand temperatures up to 160 deg F (71 deg C).

D. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch (64 by 19 mm).

E. Minimum Letter Size: 1/4 inch (6.4 mm) for name of units if viewing distance is less than 24 inches (600 mm), 1/2 inch (13 mm) for viewing distances of up to 72 inches (1830 mm), and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

F. Fasteners: Stainless steel rivets or self-tapping screws.

G. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

H. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings. Also include the following:

1. Duct size.
2. Flow-Direction Arrows: Include flow-direction arrows on main distribution ducts. Arrows may be either integral with label or may be applied separately.
3. acrylic enamel. Paint may be in pressurized spray-can form.
4. Letter and Background Color: Color as indicated for specific application under Part 3.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 INSTALLATION, GENERAL REQUIREMENTS

A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.

B. Coordinate installation of identifying devices with locations of access panels and doors.

C. Install identifying devices before installing acoustical ceilings and similar concealment.

D. Locate identifying devices so that they are readily visible from the point of normal approach.

3.3 INSTALLATION OF EQUIPMENT LABELS, WARNING SIGNS, AND LABELS

A. Permanently fasten labels on each item of mechanical equipment.

B. Sign and Label Colors:

1. White letters on an ANSI Z535.1 safety-blue background.

C. Locate equipment labels where accessible and visible.

3.4 INSTALLATION OF DUCT LABELS

A. Install plastic-laminated self-adhesive duct labels showing service and flow direction with permanent adhesive on air ducts.

1. Provide labels in the following color codes:

   a. For air supply ducts: White letters on blue background.
   b. For air return ducts: White letters on blue background.
   c. For exhaust-, outside-, relief-, return-, and mixed-air ducts: White letters on blue background.

B. Locate label near each point where ducts enter into and exit from concealed spaces and at maximum intervals of 20 ft. (6 m) where exposed or are concealed by removable ceiling system.

END OF SECTION 230553