SECTION 06 17 53 - SHOP-FABRICATED WOOD TRUSSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Wood roof trusses.
2. Wood girder trusses.

1.3 DEFINITIONS

A. Metal-Plate-Connected Wood Trusses: Planar structural units consisting of metal-plate-connected members fabricated from dimension lumber and cut and assembled before delivery to Project site.

1.4 ACTION SUBMITTALS

A. Product Data: For wood-preservative-treated lumber, metal-plate connectors, metal truss accessories, and fasteners.

1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification from treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
2. For fire-retardant treatments, include physical properties of treated lumber both before and after exposure to elevated temperatures, based on testing by a qualified independent testing agency according to ASTM D5664.

B. Shop Drawings: Show fabrication and installation details for trusses.

1. Show location, pitch, span, camber, configuration, and spacing for each type of truss required.
2. Indicate sizes, stress grades, and species of lumber.
3. Indicate locations of permanent bracing required to prevent buckling of individual truss members due to design loads.
4. Indicate locations, sizes, and materials for permanent bracing required to prevent buckling of individual truss members due to design loads.
5. Indicate type, size, material, finish, design values, orientation, and location of metal connector plates.
6. Show splice details and bearing details.

C. Delegated-Design Submittal: For metal-plate-connected wood trusses indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer registered in the state of Pennsylvania responsible for their preparation.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For metal connector-plate manufacturer and fabricator.

B. Material Certificates: For dimension lumber specified to comply with minimum specific gravity. Indicate species and grade selected for each use and specific gravity.

C. Product Certificates: For metal-plate-connected wood trusses, signed by officer of truss-fabricating firm.

D. Evaluation Reports: For the following, from ICC-ES:

1. Wood-preservative-treated lumber.
2. Metal-plate connectors.
3. Metal truss accessories.

1.6 QUALITY ASSURANCE

A. Metal Connector-Plate Manufacturer Qualifications: A manufacturer that is a member of TPI and that complies with quality-control procedures in TPI 1 for manufacture of connector plates.

1. Manufacturer's responsibilities include providing professional engineering services needed to assume engineering responsibility.
2. Engineering Responsibility: Preparation of Shop Drawings and comprehensive engineering analysis by a qualified professional engineer registered in the state of Pennsylvania.

B. Fabricator Qualifications: Shop that participates in a recognized quality-assurance program, complies with quality-control procedures in TPI 1, and involves third-party inspection by an independent testing and inspecting agency acceptable to Architect and authorities having jurisdiction.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Handle and store trusses to comply with recommendations in SBCA BCSI, "Building Component Safety Information: Guide to Good Practice for Handling, Installing, Restraining, & Bracing Metal Plate Connected Wood Trusses."

1. Store trusses flat, off of ground, and adequately supported to prevent lateral bending.
2. Protect trusses from weather by covering with waterproof sheeting, securely anchored.
3. Provide for air circulation around stacks and under coverings.

B. Inspect trusses showing discoloration, corrosion, or other evidence of deterioration. Discard and replace trusses that are damaged or defective.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design metal-plate-connected wood trusses.

B. Structural Performance: Metal-plate-connected wood trusses shall be capable of withstanding design loads within limits and under conditions indicated. Comply with requirements in TPI 1 unless more stringent requirements are specified below.

1. Design Loads: As indicated.
2. Maximum Deflection under Design Loads:

a. Roof Trusses: Vertical deflection of 1/360 of span.

C. Comply with applicable requirements and recommendations of TPI 1, TPI DSB, and SBCA BCSI.

D. Wood Structural Design Standard: Comply with applicable requirements in AF&PA's "National Design Specifications for Wood Construction" and its "Supplement."

2.2 DIMENSION LUMBER

A. Lumber: DOC PS 20 and applicable rules of any rules-writing agency certified by the American Lumber Standard Committee (ALSC) Board of Review. Provide lumber graded by an agency certified by the ALSC Board of Review to inspect and grade lumber under the rules indicated.

1. Factory mark each piece of lumber with grade stamp of grading agency.
2. Provide dressed lumber, S4S.
3. Provide dry lumber with 15 percent maximum moisture content at time of dressing.

B. Minimum Chord Size for Roof Trusses: 2 by 6 inches nominal (38 by 140 mm actual) for both top and bottom chords.

C. Minimum Specific Gravity for Top Chords: 0.50.

D. Permanent Bracing: Provide wood bracing that complies with requirements for miscellaneous lumber in Section 061000 "Rough Carpentry."

2.3 WOOD-PRESERVATIVE-TREATED LUMBER

A. Preservative Treatment by Pressure Process: AWPA U1; Use Category UC2 for interior construction not in contact with the ground, Use Category UC3b for exterior construction not in contact with the ground, and Use Category UC4a for items in contact with the ground.

1. Preservative Chemicals: Acceptable to authorities having jurisdiction and containing no arsenic or chromium.

B. Kiln-dry lumber after treatment to a maximum moisture content of 19 percent. Do not use material that is warped or does not comply with requirements for untreated material.

C. Mark lumber with treatment quality mark of an inspection agency approved by the ALSC Board of Review.

D. Application: Treat all trusses unless otherwise indicated.

2.4 METAL CONNECTOR PLATES

A. Fabricate connector plates to comply with TPI 1.

B. Hot-Dip Heavy-Galvanized-Steel Sheet: ASTM A653/A653M; Structural Steel (SS), high-strength low-alloy steel Type A (HSLAS Type A), or high-strength low-alloy steel Type B (HSLAS Type B); G185 (Z550) coating designation; and not less than 0.036 inch (0.9 mm) thick.

1. Use for wood-preservative-treated lumber and where indicated.

2.5 FASTENERS

A. Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacture.

1. Provide fasteners for use with metal framing anchors that comply with written recommendations of metal framing manufacturer.
2. Where trusses are exposed to weather, in ground contact, made from pressure-preservative treated wood, or in area of high relative humidity, provide fasteners with hot-dip zinc coating complying with ASTM A153/A153M.

B. Nails, Brads, and Staples: ASTM F1667.

2.6 METAL FRAMING ANCHORS AND ACCESSORIES

A. Allowable design loads, as published by manufacturer, shall comply with or exceed those indicated. Manufacturer's published values shall be determined from empirical data or by rational engineering analysis and demonstrated by comprehensive testing performed by a qualified independent testing agency. Framing anchors shall be punched for fasteners adequate to withstand same loads as framing anchors.

B. Hot-Dip Heavy-Galvanized-Steel Sheet: ASTM A653/A653M; Structural Steel (SS), high-strength low-alloy steel Type A (HSLAS Type A), or high-strength low-alloy steel Type B (HSLAS Type B); G185 (Z550) coating designation; and not less than 0.036 inch (0.9 mm) thick.

1. Use for wood-preservative-treated lumber and where indicated.

C. Truss Tie-Downs: Bent strap tie for fastening roof trusses to wall top plates below, 1-1/4 inches (38 mm) wide by 0.050 inch (1.3 mm) thick. Provide Simpson H2.5a or approved equal.

D. Roof Truss Clips: Angle clips for bracing bottom chord of roof trusses at non-load-bearing walls, 1-1/4 inches (32 mm) wide by 0.050 inch (1.3 mm) thick. Clip is fastened to truss through slotted holes to allow for truss deflection.

E. Roof Truss Bracing/Spacers: U-shaped channels, 1-1/2 inches (38 mm) wide by 1 inch (25 mm) deep by 0.040 inch (1.0 mm) thick, made to fit between two adjacent trusses and accurately space them apart, and with tabs having metal teeth for fastening to trusses.

F. Drag Strut Connectors: Angle clip with one leg extended for fastening to the side of girder truss.

1. Angle clip is 3 by 3 by 0.179 by 8 inches (76 by 76 by 4.55 by 203 mm) with extended leg 8 inches (203 mm) long. Connector has galvanized finish.
2. Angle clip is 3 by 3 by 0.239 by 10-1/2 inches (76 by 76 by 6.07 by 267 mm) with extended leg 10-1/2 inches (267 mm) long. Connector has painted finish.

G. Roof Truss Hangers: U-shaped hangers, with minimum 1-3/4-inch long seat; formed from minimum 0.50 inches thick metal.

2.7 MISCELLANEOUS MATERIALS

A. Galvanizing Repair Paint: SSPC-Paint 20, with dry film containing a minimum of 92 percent zinc dust by weight.

2.8 FABRICATION

A. Cut truss members to accurate lengths, angles, and sizes to produce close-fitting joints.

B. Fabricate metal connector plates to sizes, configurations, thicknesses, and anchorage details required to withstand design loads for types of joint designs indicated.

C. Assemble truss members in design configuration indicated; use jigs or other means to ensure uniformity and accuracy of assembly, with joints closely fitted to comply with tolerances in TPI 1. Position members to produce design camber indicated.

1. Fabricate wood trusses within manufacturing tolerances in TPI 1.

D. Connect truss members by metal connector plates located and securely embedded simultaneously in both sides of wood members by air or hydraulic press.

2.9 SOURCE QUALITY CONTROL

A. Special Inspections: Owner will engage a qualified special inspector to perform special inspections.

1. Provide special inspector with access to fabricator's documentation of detailed fabrication and quality-control procedures that provide a basis for inspection control of the workmanship and the fabricator's ability to conform to approved construction documents and referenced standards.

2. Provide special inspector with access to places where wood trusses are being fabricated to perform inspections.

B. Correct deficiencies in Work that special inspections indicate do not comply with the Contract Documents.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install wood trusses only after supporting construction is in place and is braced and secured.

B. If trusses are delivered to Project site in more than one piece, assemble trusses before installing.

C. Hoist trusses in place by lifting equipment suited to sizes and types of trusses required, exercising care not to damage truss members or joints by out-of-plane bending or other causes.

D. Install and brace trusses according to TPI recommendations and as indicated.

E. Install trusses plumb, square, and true to line and securely fasten to supporting construction.

F. Space trusses 24 inches (610 mm) o.c. max and as indicated; adjust and align trusses in location before permanently fastening.

G. Anchor trusses securely at bearing points; use metal truss tie-downs or floor truss hangers as applicable. Install fasteners through each fastener hole in metal framing anchors according to manufacturer's fastening schedules and written instructions.

H. Securely connect each truss ply required for forming built-up girder trusses.

1. Anchor trusses to girder trusses as indicated.

I. Install and fasten permanent bracing during truss erection and before construction loads are applied. Anchor ends of permanent bracing where terminating at walls or beams.

1. Install bracing to comply with Section 061000 "Rough Carpentry."

J. Install wood trusses within installation tolerances in TPI 1.

K. Do not alter trusses in field. Do not cut, drill, notch, or remove truss members.

L. Replace wood trusses that are damaged or do not comply with requirements.

1. Damaged trusses may be repaired according to truss repair details signed and sealed by the qualified professional engineer responsible for truss design, when approved by Architect.

3.2 REPAIRS AND PROTECTION

A. Protect wood that has been treated with inorganic boron (SBX) from weather. If, despite protection, inorganic boron-treated wood becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.

B. Protect wood trusses from weather. If, despite protection, wood trusses become wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.

C. Repair damaged galvanized coatings on exposed surfaces according to ASTM A780/A780M and manufacturer's written instructions.

3.3 FIELD QUALITY CONTROL

A. Special Inspections: Owner will engage a qualified special inspector to perform special inspections to verify that temporary installation restraint/bracing and the permanent individual truss member restraint/bracing are installed in accordance with the approved truss submittal package.

END OF SECTION